



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01

Job Sheet 173871



004740

Part No: RBE350A94-2708-01

Job Qty: 1 ea

Part Name: Tail Rotor Blade Locking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/28/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	6 pcs		4/28/18	0.08	1.20	Small Fab-9		MLL DAS
110	QC	6 pcs		4/28/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		4/28/18	0.00	0.00	Packaging3-2		MLL 7-89
140	QC21-FG	6 Ea		4/28/18	0.00	0.00	QC21		

Part Op 100 - 1-Fabricate lanyard as per DWG. sheet 1 note 7. 2-Assemble as per DWG. sheet 1.
Descriptions: 130 - Identify and Stock

DAS
53
9-89

JUL 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31 26	Ferule 1/16 X 3/8" - Aluminum	12 Ea (2 ea)	90-Start up Operation	5084066
90866A030 60	Wing Nut 5/16" - 18	6 Ea (1 ea)	90-Start up Operation	5036845
CL-2-C 25	Lanyard Wire	9 ft (1.5 ea)	90-Start up Operation	5076878
NAS 1756-12 25	Remove Before Flight	6 (1 ea)	90-Start up Operation	5054559 5055
RBE350A94-2708-01-01 1/1	Slide	6 Ea (1 ea)	90-Start up Operation	5047129
RBE350A94-2708-01-15 1/1	Rod Assembly	6 Ea (1 ea)	90-Start up Operation	5053070

5036845

799

5097369

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	12	602	0
	90866A030	6	100	0
	CL-2-C	9	463	0
	NAS 1756-12	6	0	0
	RBE350A94-2708-01-01	6	10	0
	RBE350A94-2708-01-15	6	6	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE



DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____

Work Order: _____

DISPOSITION

Rework ☐

Part No. _____

NCR No. _____

Date: _____

Description W/o

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DART
AEROSPACE
Container No: S097490
Part: RBE350A94-2708-01
Job No: 173871
Serial No/Batch: S097490
Revision: G
Inspector:
Exp Date:
Instructions:

Date: 07/30/18

PROCESS

Water Jet _____
Eng. Coord. _____
Packaging _____
Supplier _____
Engineering _____
Quality _____
Other _____

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment _____
Design _____
Doc/Data _____
Equip/Tooling _____
Handling/Pre _____
Material _____
Internal Transport _____
Tribal Knowledge _____
LOA _____
Substation _____
Past Expiry Date _____
Misidentified _____

No Re-verification _____
Operator _____
Offset/Setup _____
Supplier _____
Training _____
Use for Testing _____
Poor Information _____
Rushing _____
Product Improvement _____
Process Improvement _____
Manufacturing Process _____
Past Due _____

FAULT CATEGORY

Temperature/Cure _____
Set-up _____
BOM/Route _____
Broken/Damage/Defect _____
Inspection Incomplete/Unqualified _____
Contamination _____
Countersink _____
Cut Too Short _____
Instructions Incomplete/Unclear _____
Drill Holes _____

Power Loss/Surge _____
Folio/Program _____
Grain _____
Weld _____
Wrong Stock Pulled _____
Out of Sequence _____
Off-set _____
Mislabeled _____
Fit/Function _____
Misaligned/off center _____

Positioned Wrong _____
Outside Dimensions _____
Over/Under tolerance _____
Part Incorrect _____
Part Lost/Missing _____
Part Moved _____
Drawing _____
Finish _____
Misread _____
Turning Sequence _____

OTHER: _____